



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT400229-03
Job Sheet 173516



Part No: RBT400229-03

Job Qty: 10 ea

Part Name: Right Side



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT400229 Rev 2 IPP Rev A 18.02.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/8/18	0.00	0.00	Start Up Machining		J.C.L.
110	Mori Seiki	10 pcs		3/9/18	0.00	20.00	MORI NV5000-1		J.C.L.
120	QC	10 pcs		3/9/18	0.00	0.00	QC2-2		J.C.L. 18-10-31
130	QC	10 pcs		3/9/18	0.00	0.00	QC8		A. 18-10-05
150	Outsource	10 pcs		3/9/18	0.00	0.00	Outsource4		18-11-5
160	Packaging	10 pcs		3/9/18	0.00	0.00	Packaging2		NOV 08 2018
170	QC	10 pcs		3/9/18	0.00	0.00	QC6		38
180	Packaging	10 pcs		3/9/18	0.00	0.00	Packaging3-1		NOV 12 2018
190	QC21-SA	10 Ea		3/9/18	0.00	0.00	QC21		NOV 12 2018

Part Op 110 - 1-Machine as per folio FB 965 FOLIO REV: _____ DWG REV: _____ 9-85 2-Deburr

Descriptions: 120 - Engrave T/N and/or P/N number using Marktronic engraver as per DWG.

150 - -Issue P/O to ATG: 0024167 - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.250X03.000	6061T6 Bar 1.250 X 3.000	5.4000 ft (.54 ea)	90-Start up Operation	
M6061T6B1.250X03.00 S052631				

Job Allocation

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.250X03.000	5	9	0

Part Specifications

Specifications could not be found.

Plex 3/2/18 2:02 PM Dart.lajeunesse.marie



Container No: S123002



Part: RBT400229-03

Job No: 173516

Serial No/Batch: S123002

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

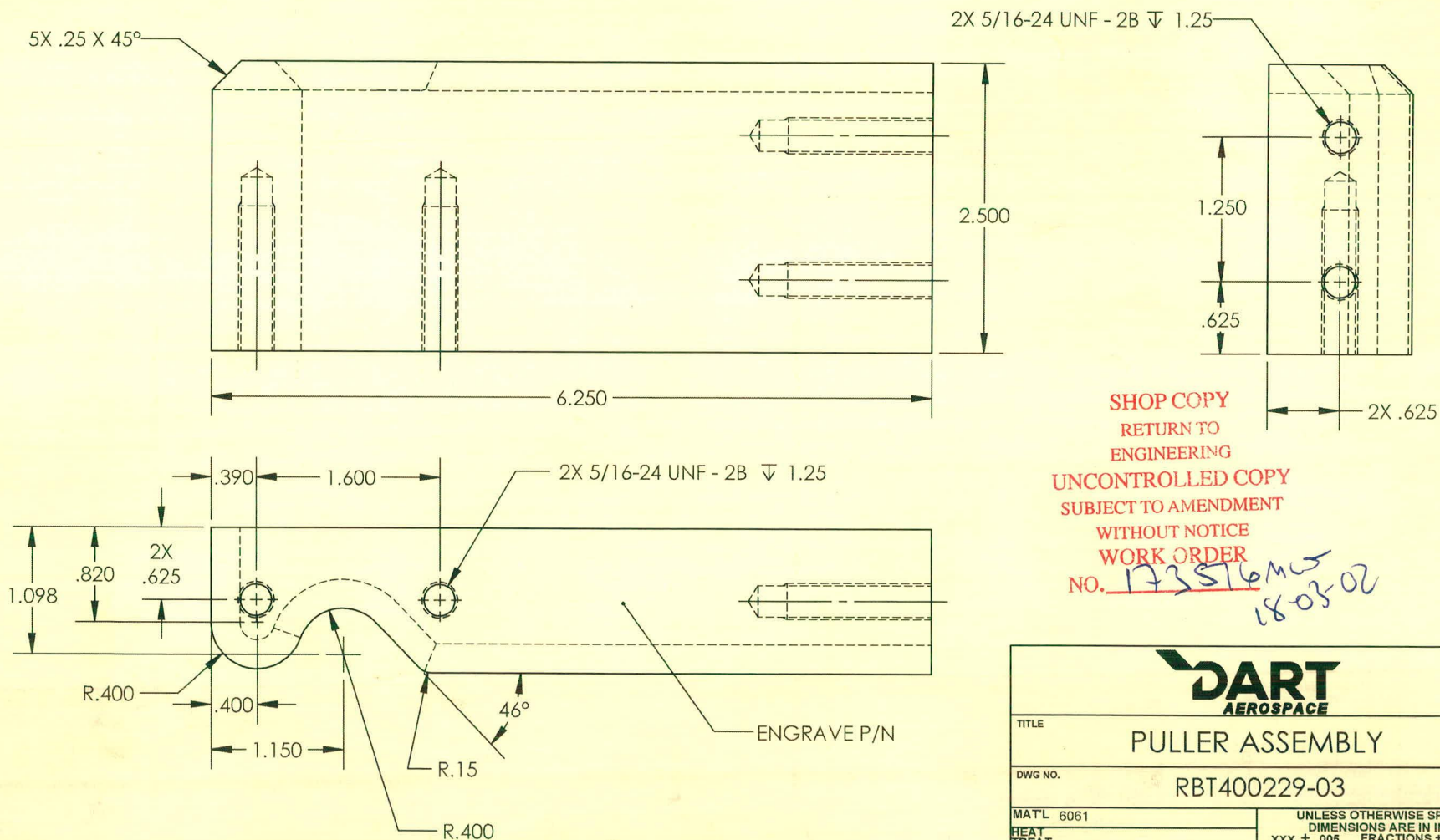
Date: 10/31/18

WIDE P.D. VON

STOS 3 Y VON

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D -03 RADIUS FROM .396 & .404 TO BOTH AT .400.	10/18/2010	RJC	DW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173516M5
18-03-02

(-03)
RIGHT SIDE

DART AEROSPACE	
TITLE PULLER ASSEMBLY	
DWG NO. RBT400229-03	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
FINISH CLEAR ANODIZE	.XX $\pm$.01 ANGLES $\pm$ 5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X $\pm$.1 SURFACES = 125/✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 03/17/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 03/20/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 03/29/2017	USED ON MODEL
APPROVED: JAG 04/06/2017	BELL 407
SCALE 3:4	DATE 8/5/2010
SHEET 3 OF 7	

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																					
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Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041617**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041617
PO Date: 11/6/18
Due Date: 11/23/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173918	RBE350A94-3700-C-05	Bottom -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700- C-05 Rev. 6 -Certificate of Conformity is required	Firmed	-	11/9/18	20 pcs	0 pcs	20 pcs	\$8.85/pcs	\$177.00

20 x

NOV 08 2018

Line Item Note ** NEED ASAP **

Plex 11/8/18 3:11 PM dart.tsimiklis.chrisoula



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PURCHASE ORDER **PO041617**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	R185746	RBT400214-1	Frame Weld Mount -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	11/23/18	4 pcs	0 pcs	4 pcs	\$8.85/pcs	\$35.40
Line Item Note * Only need this back by Nov. 23 ** 4 X NOV 08 2018											
3	173516	RBT400229-03	Right Side -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	11/23/18	10 pcs	0 pcs	10 pcs	\$8.85/pcs	\$88.50
Grand Total:											\$300.90

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/8/18 3:11 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916448

Date: 07-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 20 ea	Part: RBE350A94-3700-C-05 ✓ Bottom Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24042 PO: PO041617 ✓ Line: 1	Rev: 6	
✓ 4 each	Part: RBT400214-1 ✓ Frame Weld Mount Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant .0004-.0010" (.4 - 1 mils). Job: 24043 PO: PO041617 ✓ Line: 2	Rev: 7	
✓ 10 ea	Part: RBT400229-03 ✓ Right Side Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Seal .0004-.0010" (.4 - 1 mils) Job: 24044 PO: PO041617 ✓ Line: 3	Rev: 2	DA: 3 9-0
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>7/11/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

